



W292S4498 Hillside Rd. Waukesha, WI 53189

262-896-6780 Fax 262-896-6756

www.midwestindustriesinc.com

Ruger PC9 Bolt Handle Installation Instructions

Please read all instructions step-by-step before proceeding to install the bolt handle.

(If instructions are not followed, your warranty is void. If you are not comfortable with this install please have the bolt handle installed by a qualified gunsmith)

Before proceeding, make sure your rifle is pointed in a safe direction, magazine removed and chamber empty. Remove all ammunition and magazines from the workspace.

- 1.) To replace the bolt handle the PC9 must be assembled with the barrel on it.
- 2.) Make sure the bolt is forward, magazine removed, and the chamber is empty.
- 3.) Using a 5/32 allen wrench loosen and remove the factory bolt handle screw.
- 4.) The factory screw will be reused, DO NOT LOSE IT, set the factory bolt handle aside.
- 5.) Install the Midwest Industries bolt handle in the side of the bolt and snug the screw up hand tight with the 5/32 allen wrench.
- 6.) Check to make sure the bolt handle is seated and aligned correctly, torque the screw to 65 inch/pounds.
- 7.) Bolt handle can be installed on either side of the bolt.
- 8.) Perform a function check to make sure the firearm is in good working condition and all parts were reinstalled correctly.
- 9.) Check the torque of the bolt handle screw after 1k rounds to make sure the screw didn't loosen while firing.

Modification or alteration to this part (to include refinishing or custom coatings on the bolt handle) voids all factory warranties.

If you have any questions about the install please give us a call at:

262-896-6780