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MI-PC9M Ruger PC-9 M-Lok

Models 19100, 19101, 19102

Mount Installation Instructions

Please read all instructions step-by-step before proceeding to install the handguard.

(If instructions are not followed, your warranty is void. If you are not comfortable with this install please have the handguard installed by a qualified gunsmith.)

Before proceeding, make sure your rifle is pointed in a safe direction, magazine removed and chamber empty. Remove all ammunition and magazines from the workspace.

- 1.) Visually and physically inspect the chamber to make sure it is empty.
- 2.) Remove the cross bolt from the PC-9M M-Lok adaptor and set it aside in a safe place, do not lose the cross bolt.
- 3.) Slide the Midwest Industries PC-9M M-Lok mount onto the lower forearm rail at the front of the Ruger carbine. The half slot goes to the rear, with the screw head on the right side of the carbine.
- 4.) Look through the cross-slot hole to make sure the clamp bolt lines up with a recess in the rail.
- 5.) Push the cross bolt through the hole and torque the bolt to 50 inch/pounds. If it is loose check the torque setting on your torque wrench to confirm 50 inch/pounds, and torque it again.
- 6.) Perform a function check to make sure the firearm is in good working condition and all parts were reinstalled correctly.

Modification or alteration to these parts changing them from the factory configuration (to include custom coatings on the exterior or interior of the handguard) voids all factory warranties.

If you have any questions about the install please give us a call at:

262-896-6780