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## Ruger 10/22 Take-Down M-Lok Hand Guard Installation Instructions

MI-1022-8H/ MI-1022-13H



Please read all instructions step-by-step before proceeding to install the handguard.

(If instructions are not followed, your warranty is void. If you are not comfortable with this install please have the handguard installed by a qualified gunsmith.)

**Before proceeding, make sure your firearm is pointed in a safe direction, magazine removed and chamber empty. Remove all ammunition and magazines from the workspace.**

- 1.) Lock the bolt to the rear and face the muzzle away from you.
- 2.) Flip the Ruger 10/22 upside down and locate the single factory hand guard retaining screw forward of the locking lever.
- 3.) Use a 5/32 hex wrench to loosen but not remove the screw from the factory forearm.
- 4.) Lift the factory forearm off the barrel assembly and set the factory forearm and screw aside. DO NOT REUSE THE FACTORY SCREW.
- 5.) Align the Midwest Industries Ruger 10/22 hand guard locking lever slot with the locking lever on the barrel assembly, set it on the barrel and slide towards the receiver.
- 6.) Drop the provided screw in the screw hole in the Midwest Industries M-Lok handguard and tighten to 55-inch pounds.
- 7.) Move the locking lever forward and make sure the barrel assembly can be removed and reinstalled on the receiver with the M-Lok hand guard in place.
- 8.) Install M-Lok rails to the outside of the handguard, torque M-Lok screws to 15in/lbs.
- 9.) Perform a function check to make sure the firearm is in good working condition and all parts were reinstalled correctly.

**Modification or alteration to this part (to include custom coatings on the handguard) voids all factory warranties.**

If you have any questions about the install please give us a call at:  
262-896-6780